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****Title of the Invention***

THREE-DIMENSIONAL SHAPE MEASURING METHOD AND ITS DEVICE

Summary of the Invention

A three-dimensional shape is measured by a simple system structure. A three-dimensional shape measuring instrument comprises a device (1·1) in which a light-emitting diode (1·1b) is installed as a marker in a line laser light source (1·1a), an imaging device (1·2), and a computer (1·3). For measurement, a line laser beam from the device (1·1) is applied to an object (1·4) to be measured, the imaging device (1·2) images the applied line laser beam (1·5) and the light-emitting diode, and a three-dimensional shape is obtained from the image data by triangulation by means of the computer (1·3).

***** Description *****

Field of the Invention

This invention is related to 3D measurement system which use laser-light and estimate depth information of an object by applying triangulation method; among these systems, this invention is especially related to 3D measurement system which consists of a single camera to acquire accurate depth information.

Background of the Invention

To acquire 3D shape of the object, active stereo method based on triangulation method is well known (pattern projection method and point projection method). These systems consist of light sources such as laser-lights or halogen lights and image capturing devices such as cameras or CCD(Charge-coupled Device) cameras. 3D shape estimation is conducted by triangulation method of these devices. Therefore, precise relationship between the light source and the camera should be precalibrated, and thus, the whole system is prone to become large and complicated.

If we can make calibration process of the light source and the camera easier, active 3D acquisition system becomes simpler. Based on such idea, the method which achieves

easy calibration of the light source and the camera by attaching markers on the light source itself and capturing it with a single camera was proposed in (Masahiro Takatsuka, Geoff A.W. West, Svetha Venkatesh, and Terry M. Caelli. "Low-cost interactive active monocular range finder". In Proceeding of Computer Vision and Pattern Recognition, 20 volume 1, pages 444-449, 1999.). However, since their method assumes a beam of light for the light source, and thus, 3D information of only a single point can be acquired from a single image, it causes a serious problem that it takes a very long time to capture 3D data of a large area. Another problem of their method is that, since markers attached to the light source are aligned along a single line, precision of acquired 3D information is inevitably low.

Thus, our invention aims to reduce the capturing time and improve precision of 3D data of 3D measurement system based on active stereo method in which a marker attached light source and a single camera are used.

****Disclosure of the Invention****

This invention achieves dense 3D data acquisition from a single image by using a line laser as the light source. With this feature, 3D shape can be efficiently acquired in a short time. In addition, because of the three-dimensional configuration of markers, the light source position can be estimated accurately, and thus, precision of 3D data can be improved.

Since proposed method can acquire dense 3D points from a single image, if the acquired 3D points include 3D points already estimated in past procedure, position of light source can be corrected by using the 3D points which are already estimated, and thus, accuracy of 3D shape can be improved.

****Brief Description of the Drawings****

The figure 1 shows a configuration of the measuring devices of image data as the first embodiment of this invention. The figure 2 shows a configuration of the measuring devices of image data as the second embodiment of this invention. The figure 3 shows an example of how to arrange the light-emitting diode(LED) markers, which is used in this invention. The figure 4 shows the relationship between the marker coordinate system which are fixed to the line-laser source and the camera coordinate system. The figure 5

shows the method for estimating the rotation of the marker coordinate system. The figure 6 shows the method for estimating the positions of the 3D points used in this invention. The figure 7 shows the method for estimating the difference between the marker plane and the laser plane.

****Description of the Preferred Embodiments****

In the following, an implementation of this invention is described, referring the figures. First, we disclose the implementation of 3D measurement process using figure 1. At first step, the users set up all objects in order to image capturing device(1-2) can capture both light projecting device(1-1) and target object(1-4) in a same frame. At the same time, an iris value and shutter speed are adjusted so that the laser light and LEDs are accurately and simply detected by cameras by using image processing method. In addition, the relationship between light projecting device (1-1) and the sheet of light formed by line laser are measured in advance. In terms of image capturing device, we can use either video camera, CCD camera and so on. At the second step, the users hold the light projecting device(1-1) by hand and project the laser onto the measured object. Since 3D configuration of LEDs are known, by detecting the positions of LEDs on image plane, the relationship between light projecting device (1-1) and camera can be calculated. For calculation, nonlinear optimization are conducted to improve accuracy.

Since relationship between light projecting device (1-1) and laser plane is known, we can recover depth of light projected area from camera with triangulation method using the relationship between the light projecting device (1-1) and the camera. 3D shapes of the target objects are obtained by repeating the process. If obtained 3D shapes are displayed on a display device (2-5) in real-time as shown in Fig.2, the users can learn that the area where does not measured yet on site. Thus, the users can efficiently scan the 3D shape of the target object.

Examples of marker configuration are shown in Figure 3. If number of marker is more than 4, marker configuration is basically free; however, square shaped configuration (3-1), xyz coordinate shaped configuration (3-2) and cube shaped configuration (3-3) have some advantage such as easy manufacture and simple calculation for retrieving the relationship between light projecting device (1-1) and camera.

In the following, concrete implementation of 3D measuring device and the method are described.

Our system consists of a video camera and a laser-projecting device (See Fig.1). While measuring, the users hold the laser projector by hand and project the laser onto the measured object. The projected stripe is observed by the video camera. The shape of the target object is obtained by analyzing the video sequence. To estimate the position and orientation of the line laser-projecting device, LED markers are attached to the laser projector. LED markers are located so that they form a square and so that the square is placed on the same plane as the sheet of light.

These markers define the local coordinate system in 3D space (4-1). We call this the "marker coordinate system" in this description. The origin of the marker coordinate system is placed at the center of the markers and we define the marker coordinate system by three unit vectors, e_1' , e_2' and e_3' . The first and the second vectors, whose directions are expressed by e_1' and e_2' are taken so that they are parallel to the edges of the square formed by markers. (e_1' is parallel to the light projecting direction of laser projector and e_2' is perpendicular to the direction.) The direction of the third vector e_3' is orthogonal to the plane formed by the four markers. We also define the camera coordinate system by e_1 , e_2 and e_3 , where e_1 and e_2 are respectively parallel to horizontal and vertical directions of image plane, and e_3 directed towards the backward direction of the camera(4-2). The center of the camera coordinate system is defined as the center of the lens. See Fig.4.

Here, we name 2 planes. The first one is the plane spanned by e_1' and e_2' , which we call the "marker plane."(5-4) The second one is the plane where the laser light is projected, which we call the "laser plane." The transformation between "marker plane" and "laser plane" are represented by a 3D rotation matrix R and translation vector t . This transformation represents the marker positions from the camera. See Fig. 5. When the shape of the target object is scanned, the emitted light from markers are captured by video camera. From the captured image frame, the locations of the four LEDs are obtained. In actual implementation, it can be achieved by simple thresholding and calculating the center of gravity of the connected pixels. By using the locations of LED markers, a description of the lines on the image which go through the markers is calculated and the crossing point of the lines are also calculated. The crossing points are

called a Focus of Expansion (FOE). (5-2a) and (5-2b). If the lines are parallel on the image, the FOE is defined as the point at infinity at the direction of the parallel lines. Let the 2D coordinates of these vanishing points be described as $(g_{0n}, g_{1n}) (n = 0, 1)$ in pixels, then, the 3D direction vectors (r_1 and r_2) of those FOEs are

$$r_n = (g_{0n}, g_{1n}, -f)' \quad (1)$$

where f denotes focal length in pixel and $'$ denotes transpose of vectors and matrices.

We define $\hat{e}'_i = r_i / \|r_i\|, (i = 1, 2)$. The unit vectors \hat{e}'_i are used as estimation of e'_i .

Estimation \hat{e}'_3 is defined by taking a cross product of the two unit vectors as $\hat{e}'_3 = \hat{e}'_1 \times \hat{e}'_2$. Figure 5 shows relationships between FOE and estimations $\hat{e}'_i, (i = 1, 2)$.

Using three unit vectors, estimated \hat{R} of rotation matrix R can be described as:

$$\hat{R} = (\hat{e}_1, \hat{e}_2, \hat{e}_3). \quad (2)$$

Let 2D coordinates of images of first and second markers be $(p_{11}, p_{12}), (p_{21}, p_{22})$. 3D locations in camera coordinates of the markers are

$$m_1 = (p_{11}u, p_{12}u, -fu)', m_2 = (p_{21}v, p_{22}v, -fv)' \quad (3)$$

where u, v are unknown variables. Let the 3D distance between those markers, which is known value, be D_m . Then

$$\|m_1 - m_2\| = D_m. \quad (4)$$

The equation of the marker plane is expressed as $e''_{31}x + d = 0$, where x is a 3D point expressed in camera coordinates. Since m_1, m_2 are on the marker plane,

$$e''_{31}m_i + d = 0 (i = 1, 2). \quad (5)$$

From equations (3)(4) and (5), d, u, v can be solved. Then we obtain \hat{t} , as an estimation of t , by calculating the center of gravity of locations of the markers.

To improve the estimation of the parameters of transformation, we optimize it with a nonlinear optimization. The evaluation function for optimization is defined as the sum of the squared distances between the actual LED positions on the image and the estimated marker positions on the image, which are calculated by projecting the LED position in local coordinates to image plane by using estimated \hat{R} and \hat{t} . The function is described as

$$f(\hat{R}, \hat{t}) = \sum_i \{ \text{proj}(\hat{R}m'_i + \hat{t}) - p_i \} \quad (6)$$

$$\text{proj}((x_1, x_2, x_3)') = ((fx_1)/x_3, (fx_2)/x_3)' \quad (7)$$

where p_i is a location of image of the i th marker, m'_i is a location of the i th detected marker in marker coordinates. proj0 is an operation of projection from 3D position in camera coordinates into image coordinates. For actual implementation, we can use simplex descending algorithm for the optimization.

Then, using the estimated parameters of the marker plane, we can estimate the parameter of the laser plane. Detailed method will be described later.

First, the pixels which are projected by laser light (6-1) are extracted from the image (6-5). The pixels are easily picked up by simple thresholding method, however, for actual implementation, skeletonizing and/or morphological filter are applied for improving accuracy. The line going through the origin of the camera coordinates (6-4) and the surface point can be calculated for each pixel using intrinsic parameters, and the 3D location of the surface(6-3) can be determined by taking the intersection of the line and the estimated laser plane(6-2). See Fig.6.

Here, we explain the method to acquire correct relationship between the marker coordinates and the laser plane. The relationship can be defined as the parameters of the laser plane expressed in marker coordinates. The parameters can be expressed by (a, b, c, d) which represents plane in 3D space. If the markers plane is precisely correspond to the laser plane, the equation of the laser plane is $z=0$.

For preparation of the calibration between the marker coordinates and the laser plane, the following measurement must be conducted in advance. First, a box-shaped object (7-5), of a known size is captured. From the image, the extrinsic camera parameters are estimated using methods of camera calibration. From the extrinsic camera parameters and the size, the equations of the planes enveloping the box are estimated.

We project the laser light onto the surface of the target object, and capture the lit surface and the markers. From the markers, the transformation between the marker coordinates and camera coordinates can be estimated by previously described method.

Then, the laser plane expressed in the camera coordinates can be calculated from the estimated laser plane parameters (a, b, c, d) expressed in marker coordinates. Next, the intersecting lines of the laser plane and the surface of the box shaped object are calculated. Then, the images of the lines can be determined (7-2).

We calculate the intersection of the laser plane estimated by the above method and the box-shaped object. Then, we estimate the image of the intersection and compare the image with the true positions of the image of the surface points lit by the laser (7-1). The squared distances between the pixels of the true image and the estimated image are summed up for all the pixels. The sum is the estimation function of the parameters (a, b, c, d) which depicts the laser plane expressed in the marker coordinates. By minimizing the estimation function using a non-linear optimization method, we can estimate (a, b, c, d). The initial value for the optimization can be, for example, $z=0$, which is equivalent with $(a,b,c,d)=(0,0,1,0)$. See figure 7.

Finally, we describe a method to correct the estimation of the marker coordinate system from known 3D points. When the 3D locations of some part of the measured surface are known and if some part of the projected stripe of laser is on the region of surface whose depth values are known, the known depth value and the depth value calculated from the estimated laser plane should match. Suppose we define an estimation function which is the sum of function (6) and the sum of squared differences between the known depth value and the calculated depth value expressed above. The summation of the squared differences is calculated for all the region of surface whose depth values are known. Then, we can correct the estimation of the marker coordinate system by minimizing the estimation function. As for the known 3D points, we can use the 3D points precisely measured by other methods. Another example for the known 3D points is that we can select points which are measured many times and the variances of whose positions are small.

****Industrial usability****

As explained above, applying this invention, we can quickly acquire precise 3D shape without using complex equipment which is conventionally required for active 3D measurement by triangulation. Moreover, the users can interactively check the regions whose positions are not measured while the measuring process by displaying the acquired 3D positions in real-time, thus, measurement of 3D shape of the target object

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- 7-1 Detected laser light by image processing
- 7-2 Intersection of the estimated laser plane and box
- 7-3 Captured image 7-4 Video camera 7-5 Box-shaped object of a known size